

Garant**CNMG 120408, Grade: HB7020**

Order data

Order number	250158 HB7020
GTIN	4045197699510
Item class	21G

Description

CN.G 120408 HB7020 Grade: HB7020

Chip breaker: SM

Tolerance: M

Cutting depth a_p : 0.5 - 8 mmFeed f : 0.2 - 0.5 mm/rev.Cutting speed v_c main application: 120 - 350 m/min

Technical description

Chip breaker	SM
Cutting speed v_c main application	120 - 350 m/min
Feed f	0.2 - 0.5 mm/rev.
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 8 mm
Main application	P

Cutting conditions	slightly interrupted
Grade	HB7020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning